TILE B00K.23



آدرس: خیابان بنی هاشم، پلاک ۳۰۵

شماره تماس: ۲۱۲۲۵۳۷۷۳۳ - ۲۱۲۵۲۵۳۶۱

1 09126101500

- khaneceramic.com
- (c) khaneceramic



TILE B00K.23





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COLLECTIONS

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Palermo

Turnkey Solutions for Architecture

Palermo is an Iranian company created to offer the market, a high quality product with an original design with strong personality .

Palermo production philosophy based on this fact that nothing is impossible . Our team consists of a multidisciplinary of Iranian experts that efficiently combines creativity and experience, this is how we get a balance between innovation and quality . so we can serve what the market demands at all time .

Palermo company policy has always used advanced technology that is available in Italy whether in machinery or production . We try to meet all the requests of the various applicants .

Palermo is the first company that produce150X300cm slabs, We have this honor to say this size is one of its kind in the whole country.





PALERMO[®] COLLECTIONS





































































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AMAZON ALMOND	28																							•	
AMAZON HAZELNUT	28			-5																				•	
AMAZON MAPLE	28																							•	
AMAZON WALNUT	28																							•	
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AVENUE GRAY	30		R																						
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FB ANTHRACITE	54														(
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FB CHESTER	50														4										
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FB LIGHT GRAY	54														1										
FB MUSTARD	48														1										
FB ORANGE	56														1										
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FB WHITE	52														4										
GOLDEN MARSLE	72		•									•		•											
GRAVITY	78					R																			
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MARON	90																								
MARS BEIGE	98					R												H							
MARS CREAM	100																								
MARS DARK GRAY	100					R																			

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COLLECTIONS	PAGE	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POUSHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POUSHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	
MARS LIGHT GRAY	100																									
MARS SILVER	100					R			l																	
MARVEL	102										•	•		•			•									
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&SURFACES		10×40 cr 15 [™] ×15	m No-	6	60x60 cm 24"x24"			80x80 cm 32*x32"			100x100 cm 40°x40°			80x120 cm 32*x48*			80x160 cm 32"x64"			35x120 cm 14'x48" 17x120 cm 7'x48"			20x120 cm 8*x48*		
COLLECTIONS PAGE	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POUSHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SEMILUX	POLISHED	MATT	SERVICE	
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SHERWOOD GRAY 158																									
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SLATE BONY 00														R										Ī	
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SLATE DUSK 162					R																				
SLATE GRAY 164														R											
SLATE LIGHT GRAY 164														R										Ī	
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INDEX BY COLOR

MARBLE LOOK



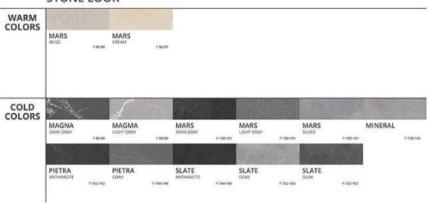
METAL & CONCRETE LOOK



COLOR LOOK



STONE LOOK



WOOD LOOK



LOOK INDEX

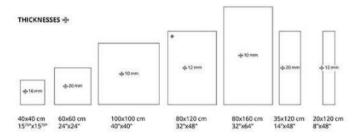
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IMPROVED SIZES FOR WALL AND FLOOR.

PAELERMO developed dedicated solutions for architecture and interior design, optimising modularity and surface dimensions.

The convenient sizes ideal for wall installation and the large Format porcelain stoneware slabs provide beauty and functionality every day.



7 SIZE / 1 EXCLUSIVE SIZE*

EXCLUSIVE SURFACES.

The depth of ceramic culture is expressed through a range of unique processes, which create natural and silky effects, looks that resemble time-worn stones, and glossy and mirror surfaces; technological evolution is an unstoppable force, defining more and more exclusive products.



09 Design's Name Product Code Ambient 10 Product's Detail Available Sizes Collection Tittle 11 Collection Tagline Design's Texture Ambient's Info 04 08 12 Color Symbols Page Number

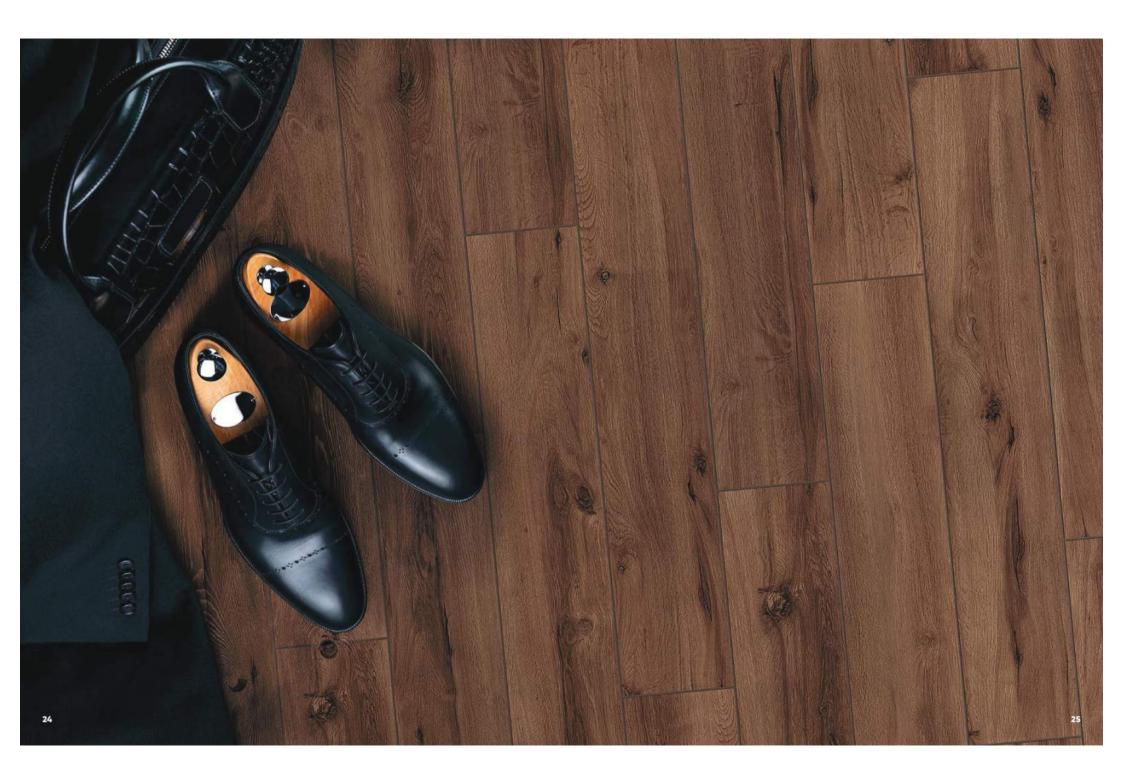






COLLECTIONS

TILE B00K. 23







FLOOR ▼

AMAZON HAZELNUT MATT
CODE 1009
200x1200 / 8"x48"

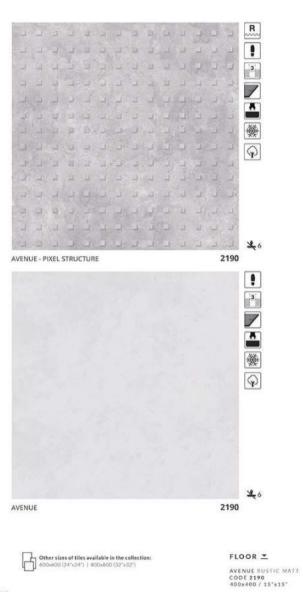






FLOOR TANAPLE MATT CODE 1007 200x1200 / 8"x48"











WALL H

BAMBOO POLISHED CODE 2400 800×1600 / 32*x64*

FLOOR -

EVOKE SPECIAL WALNUT RUSTIC MATT CODE 1019 200x1200 / 8"x48"









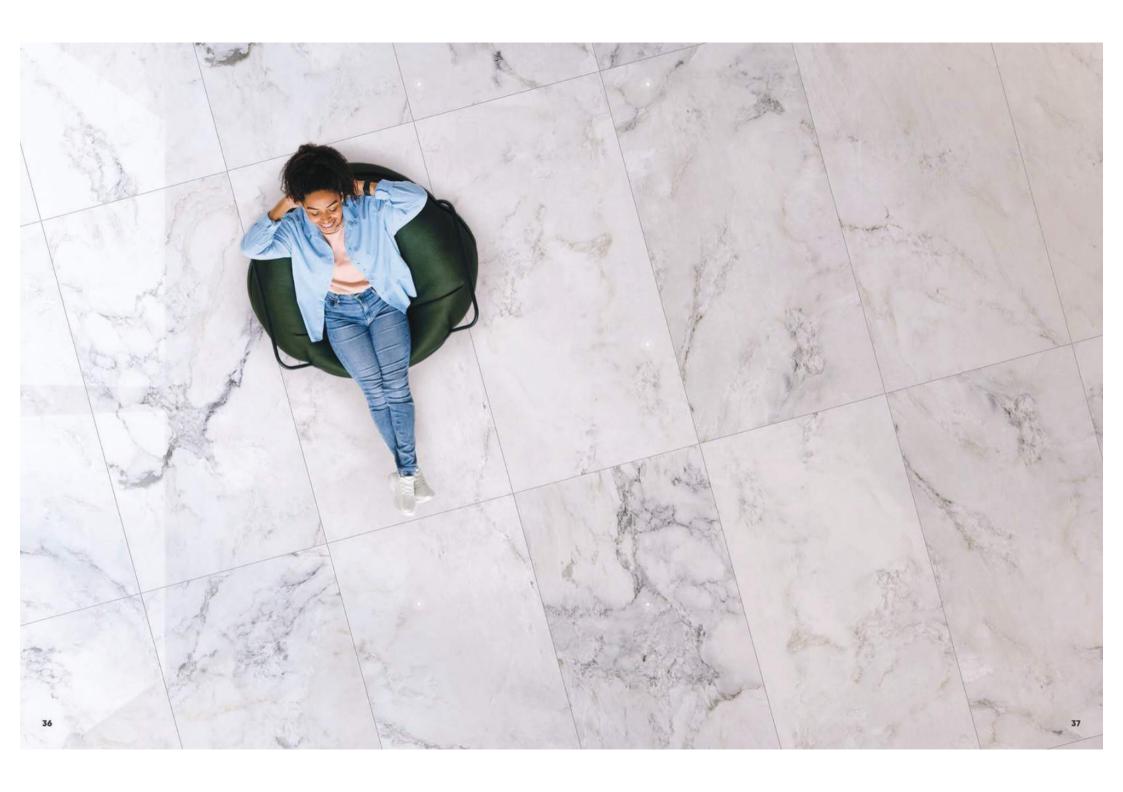
WALL >

BAMBOO POLISHED CODE 2400 800x1600 / 32'x64"

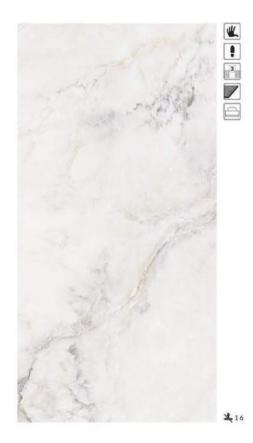
BAMBOO POLISHED MIXED DECOR 800x1600 / 32'x64'

FLOOR X

BAMBOO POLISHED CODE 2400 800×1600 / 32*x64*







FLOOR -

CALACATTA VELVET POLISHED CODE 5035 800×1600 / 32*x64"

WALL H

PURE BLACK FULL BODY MATT CODE 2160 800x1200 / 32*x48*

Other sizes of tiles available in the collection: 1700±1200 (48°±48°) | 1200±2400 (48°±98°) | 1200±2600 (48°±102°) 1500±3000 (59°±118°)









CALACATA WHITE POLISHED CODE 2010 800x1200 / 32"x46"

TABLE TOP H

CALACATTA ORO SMOOTH MATT 1500x3000 / 59"x118" CODE 6000-6005





CALACATTA GOLD POLISHED SUBFACE CODE 2050 800x1200 / 32*x48*



WALL H

CALACATTA GOLD POLISHED CODE 2050 800×1200 / 32*x64*

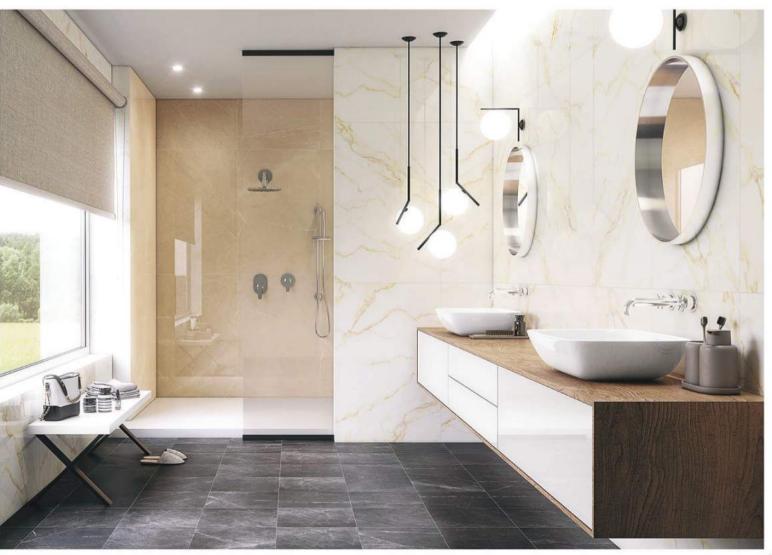
SHOWER CLADDING >

PIETRA GOLDEN CREAM POLISHED CODE 2315 800x1200 / 32*x64*

FLOOR -

PIETRA GRAY MATT CODE 2305 400×400 / 16"×16"

Other sizes of tiles available in the collection: 1000×1000 (40°+40°)







WALL >

CARRARA POLISHED CODE 5240 800x1600 / 32"x64"

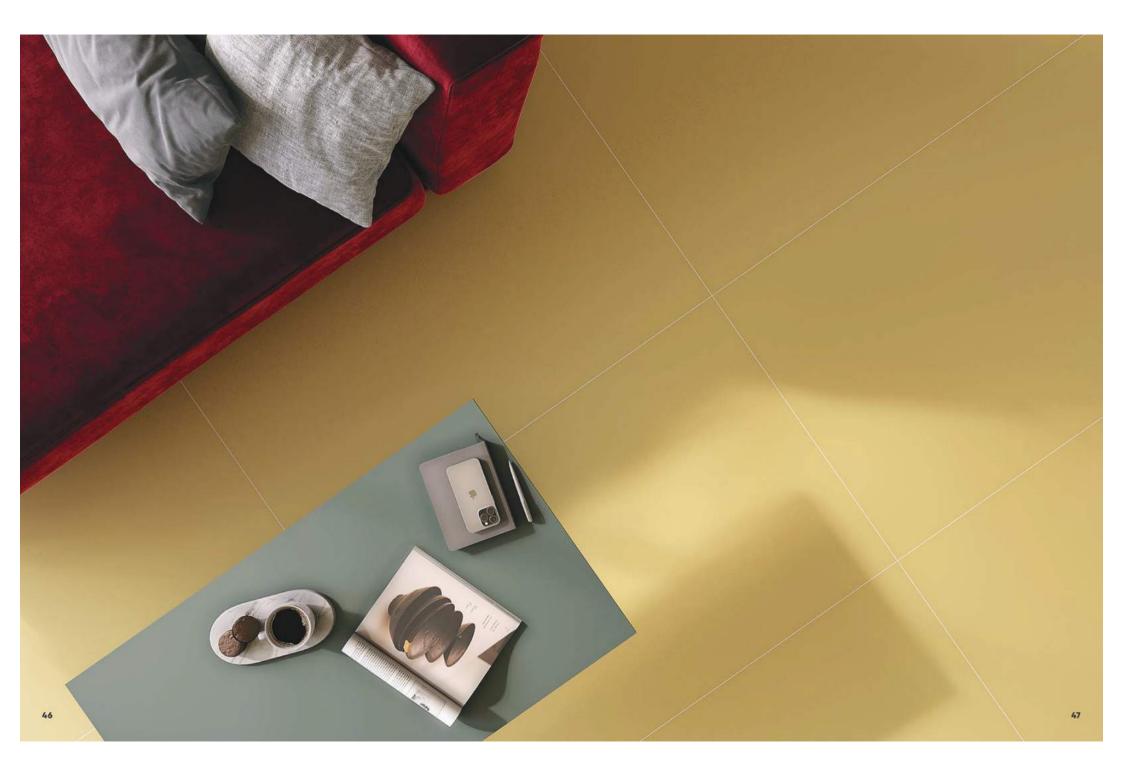
FLOOR -

CARRARA POLISHED CODE 5240 1200x1200 / 48"x48"

COUNTER -

CARRARA POLISHED CODE \$240 1200×2400 / 48"×96"





COLOR STUDIO





2455



WALL H

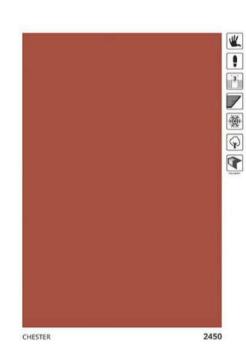
ROYAL GREEN MATT CODE 2455 800×1200 / 32"×48"

FLOOR -

MUSTARD MATT CODE 2460 800×1200 / 32"×48"







WALL >

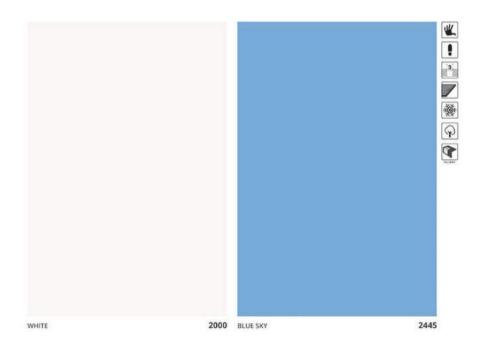
CHESTER MATT CODE 2450 800×1200 / 32'x48'

FLOOR -

LIGHT GRAY MATT CODE 2150 800x1200 / 32'x48'









WHITE MATT CODE 2000 800×1200 / 32*x48*

CUTTING FLOOR PIECES .

WHITE MATT CODE 2000 BLUE SKY MATT CODE 2445



COLOR STUDIO





PURE BLACK MATT CODE 2160 800x1200 / 32"x48"

FLOOR H

SHERWOOD GRAY MATT CODE 1015 200×1200 / 8"x48"

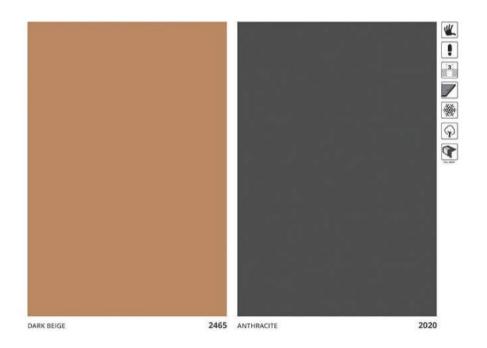








COLOR STUDIO





DARK BEIGE MATT CODE 2465 800x1200 / 32"x48"

COUNTER WALL -

ANTHRACITE MATT CODE 2020 800x1200 / 32"x48"



PALERMO CERAMICS | CONCEPT BETON COLLECTION TIMELESS SIMPLICITY

CONCEPT BETON MAIT SURFACE CODE 2120 800x1280 / 32°x48°



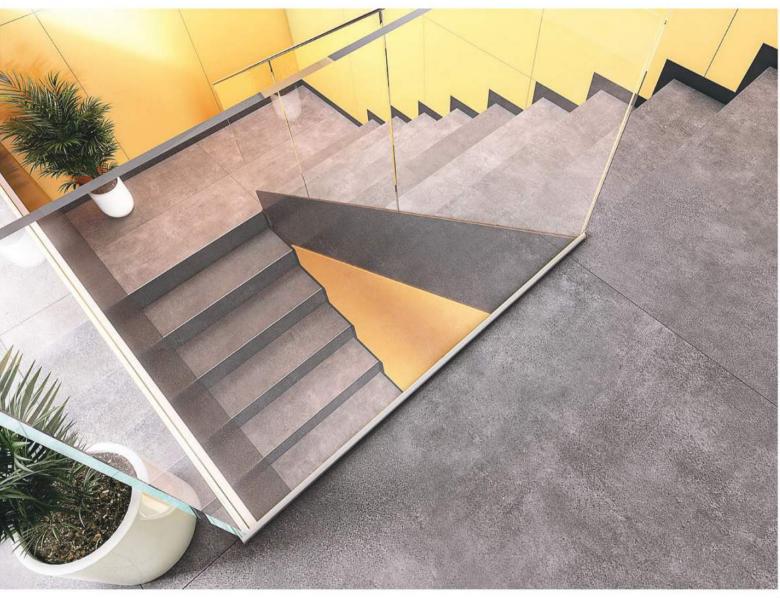
GRAY 2120



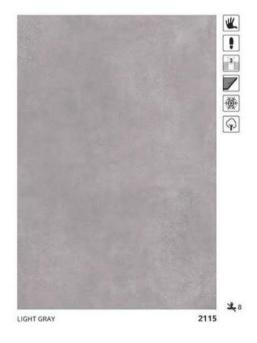
CONCEPT GRAY MATT CODE 2120 800x1200 / 32"x48" STAIR CONCEPT GRAY MATT CODE 2120 350x1200 / 14'x48"

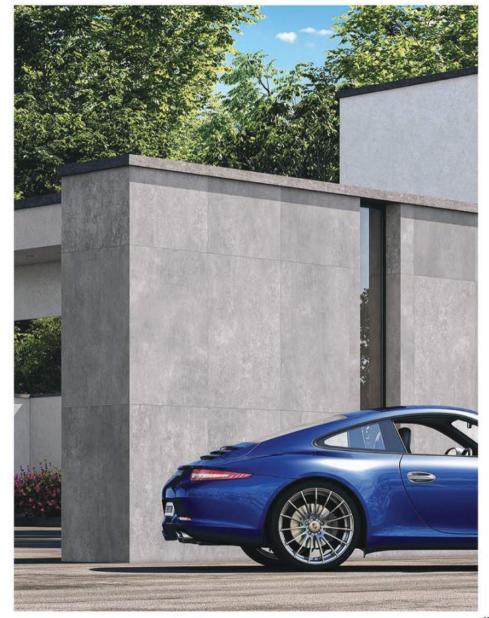
WALL H

ORANGE MATT CODE 2040 800x1200 / 32"x48"



CONCEPT BETON MAIT SURFACE CODE 2115 800x1200 / 32'x48'



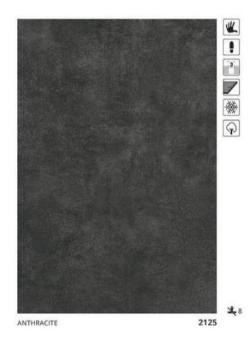


WALL H

CONCEPT BETON MATT CODE 2115 800x1200 / 32"x48"

PALERMO CERAMICS | CONCEPT BETON COLLECTION
TIMELESS SIMPLICITY

CONCEPT ANTHRACITE MATT SURFACE CODE 2125 800x1200 / 32'x48'





WALL >

CONCEPT SETON MATT CODE 2125 800x1200 / 32"x48"







FLOOR -

EMERALD POLISHED CODE 2420 800x1200 / 32'x48'





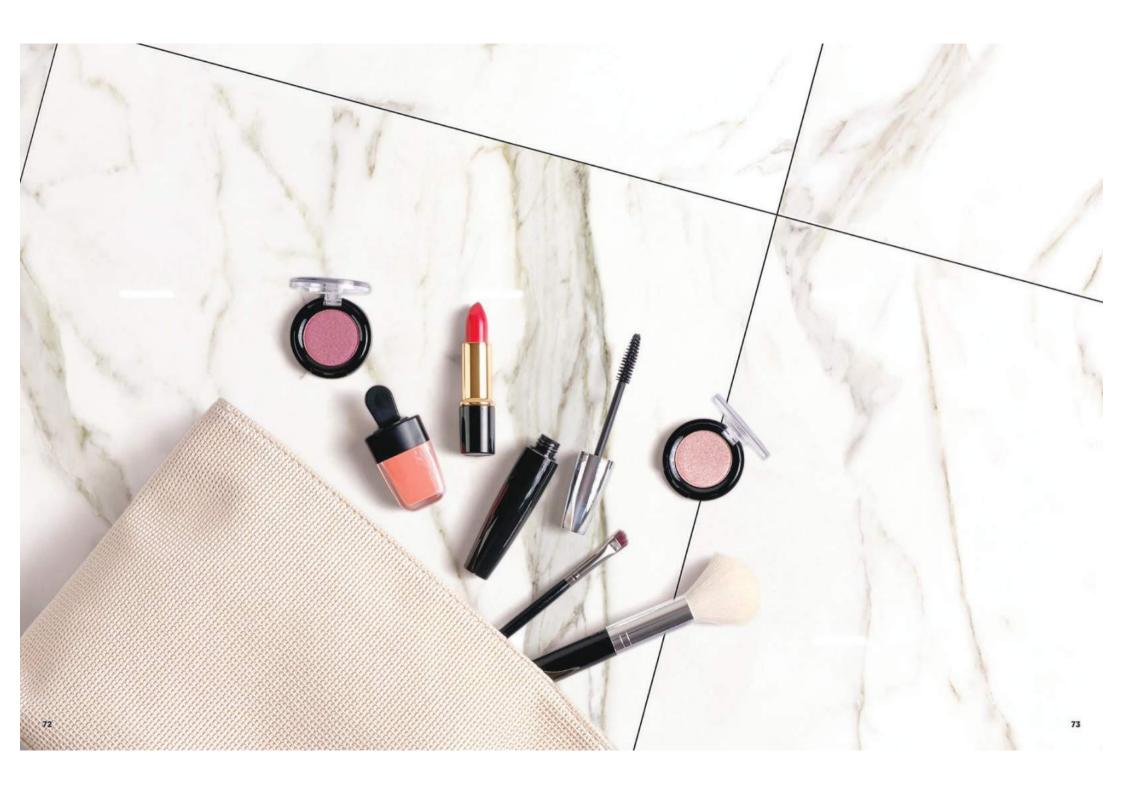


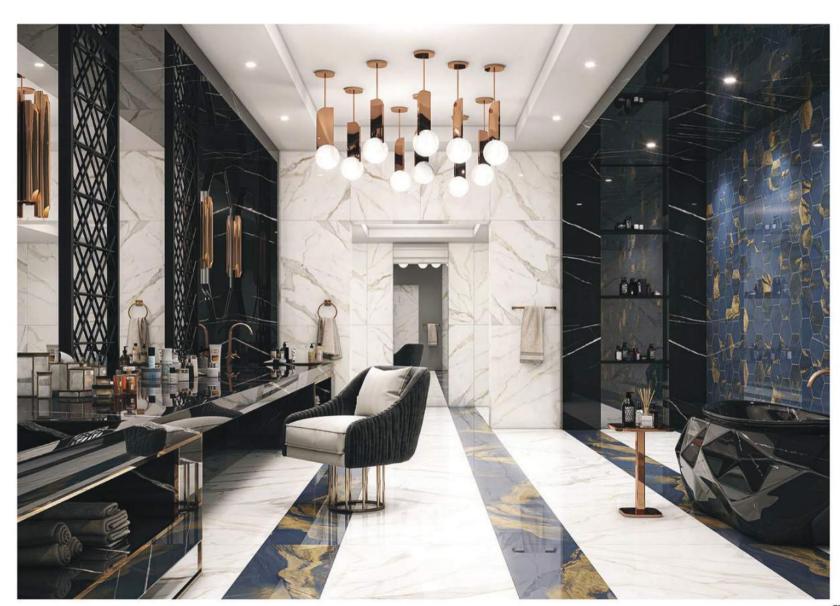




FLOOR -

EVOKE SPECIAL WALNUT RUSTIC MAIT CODE 1019 200x1200 / 8'x48'





WALL & FLOOR ▼ 1

GOLDEN MARBLE POLISHED CODE 2280 800x1200 / 32"x48"

SHELVES >

MIDNIGHT POLISHED CODE 5085 800x1600 / 32"x64"

CUTTING PIECES +

OCEAN BLUE POLISHED CODE 2060 800x1200 / 32"x48"

GOLDEN MARBLE POLISHED SUFFACE CODE 2280 800x1200 / 32'-44'





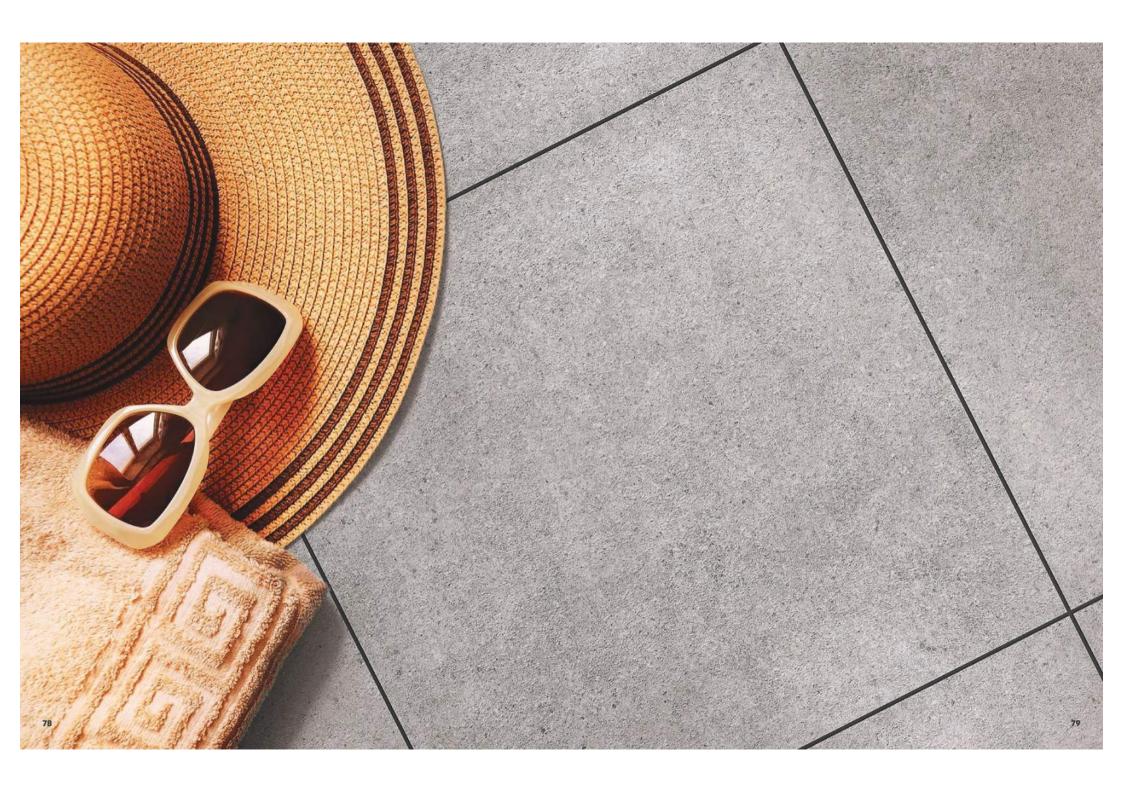
GOLDEN MARBLE POLISHED CODE 2280 800x1200 / 32"x48"

WALL H

MARON POLISHED CODE 2300 800x1200 / 32"x48"













FLOOR

GARAVITY RUSTIC CODE 2250
600×600 / 32°×48°





WALL >

INFINITY POLISHED CODE 2425 800x1200 / 32*x48*

WALL & FLOOR > =

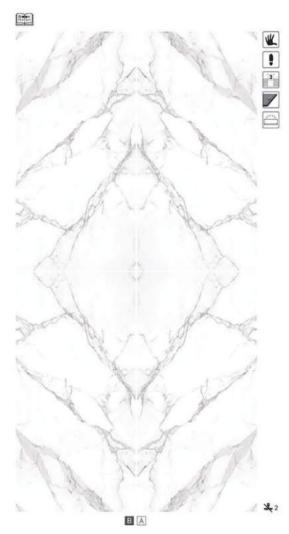
METALICO CORTEN MAIT CODE 2490 800x1200 / 32"x48"

WASH BASIN

METALICO CORTEN MATT CODE 2490 PURE BLACK MATT CODE 2160









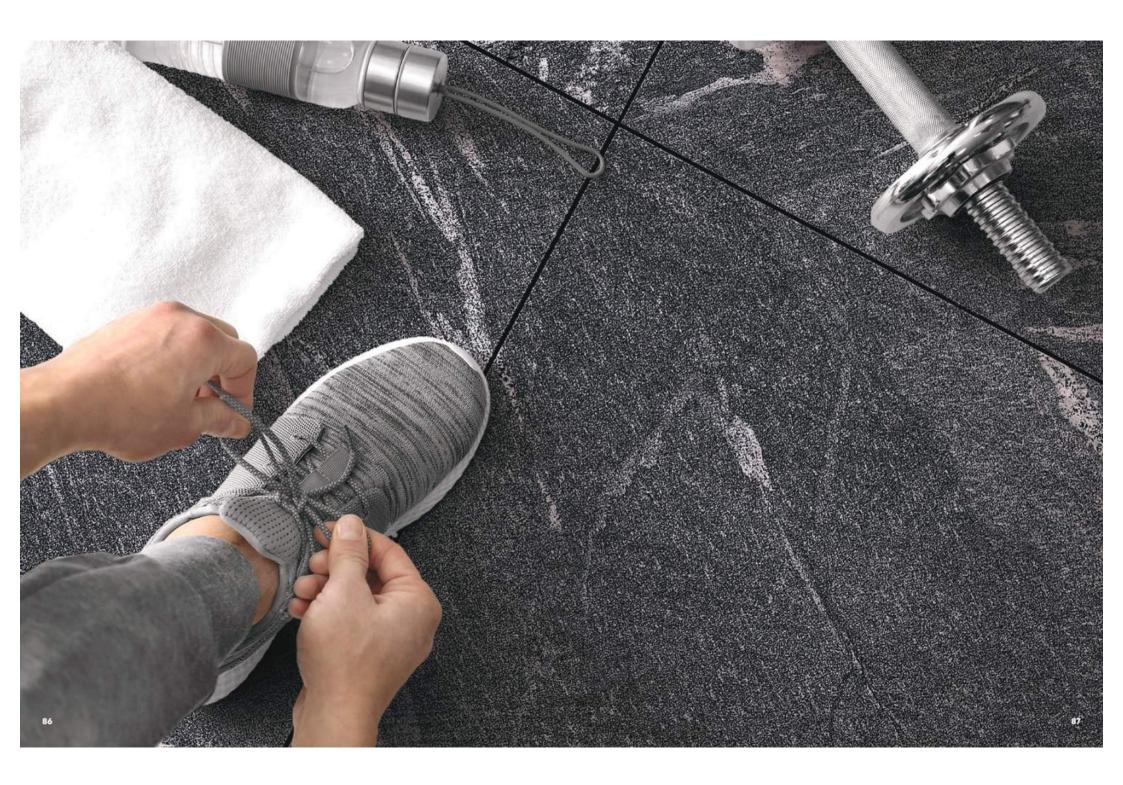
WALL H

BOOKMATCH LEGEND POLISHED CODE 5335-5340 800x1600 / 32"x64"

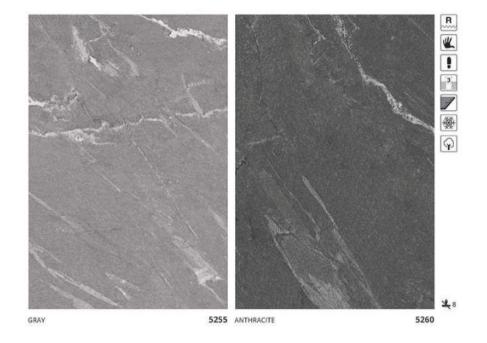
FLOOR -

CALACATTA WHITE POLISHED CODE 2010











MAGMA ANTHRACITE RUSTIC CODE 5260 800x1200 / 32"x48"

WALL >

MAGMA GRAY RUSTIC CODE 5255 800x1200 / 32"x48"



Other sizes of tiles available in the collection: 1700×1200 (48°×48°) | 1200×2600 (48°×102°)



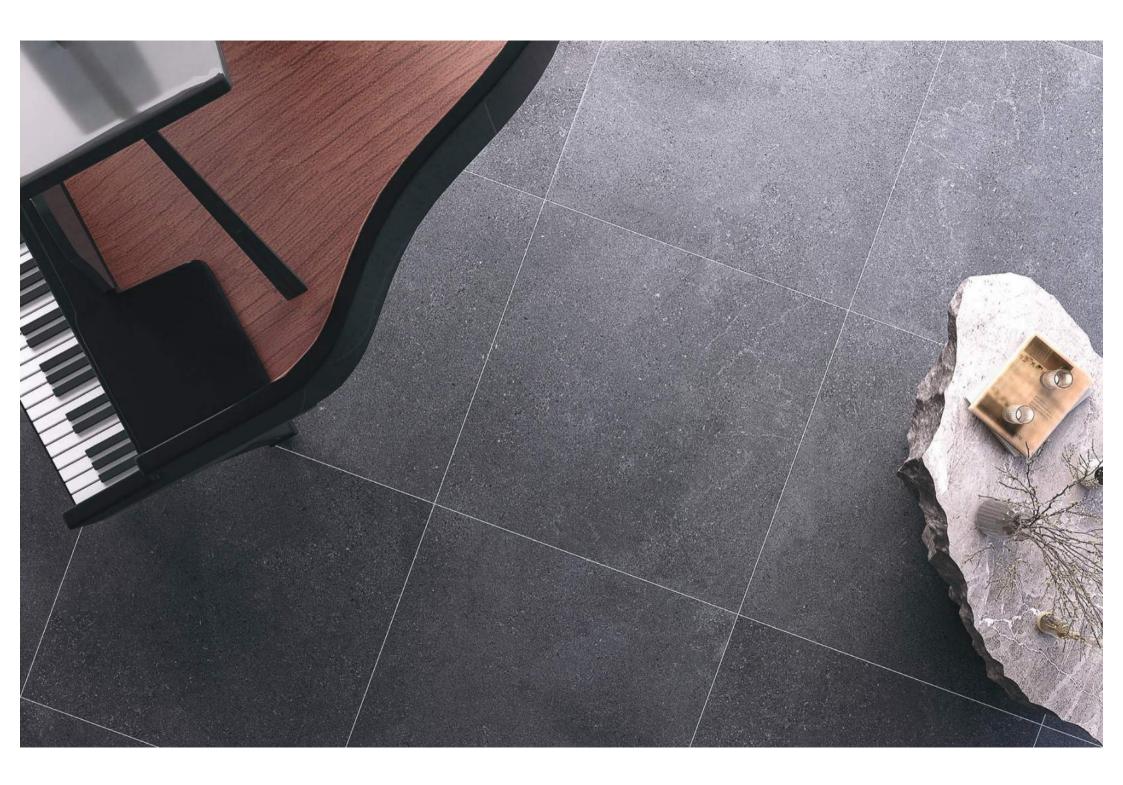


MARON FOLISHED CODE 2300 800×1200 / 32*x48*

WALL H

TITANIUM POLISHED CODE 2285-2290 800x1200 / 32"x48"











Other sizes of tiles available in the collection: 600×600 (24°×24°)

FLOOR 💌

MARS SEMILUX CODE 2535 1000x1000 / 40°x40°





FLOOR -

MARS SEMILUX CODE 2545 1000x1000 / 40'x40"

WALL H

MARS SEMILUX CODE 2545 1000×1000 / 40"×40"



Other sizes of tiles available in the collection: 600x600 (24°x24°)





FLOOR MARS BEIGE RUSTIC CODE 2540
600x600 / 24"x24"



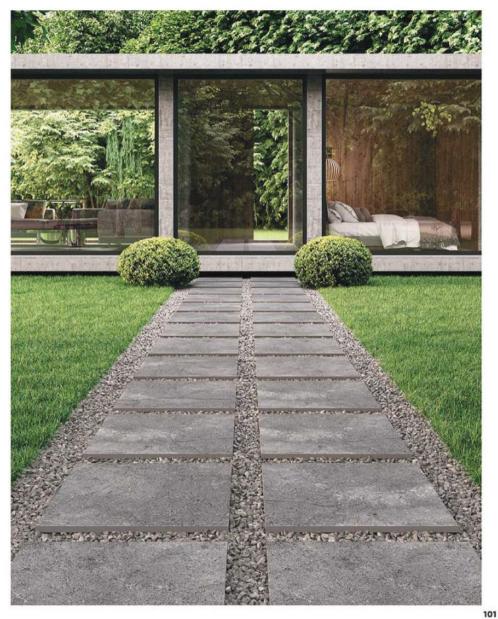






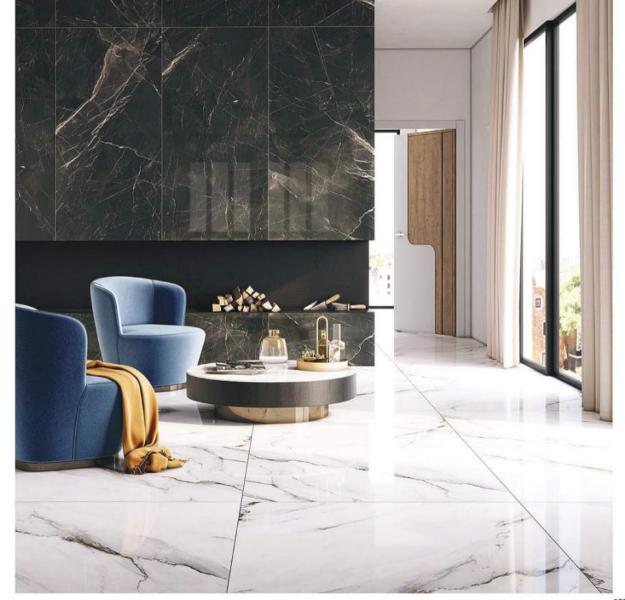


FLOOR ▼ MARS SILVER RUSTIC CODE 2530 600×600 / 24"x24"









FLOOR -

MARVEL POLISHED CODE 5345 1000x1000 / 40"x40"

FIRE PLACE -

THUNDER POLISHED CODE 5080 800x1600 / 32"x64"



PALERMO CERAMICS | METAL STONE COLLECTION THE SIMPLEST THINGS ARE OFTEN THE TRUEST

METAL STONE SEMILUX SURFACE CODE 2505 800x1200 / 32'x48'



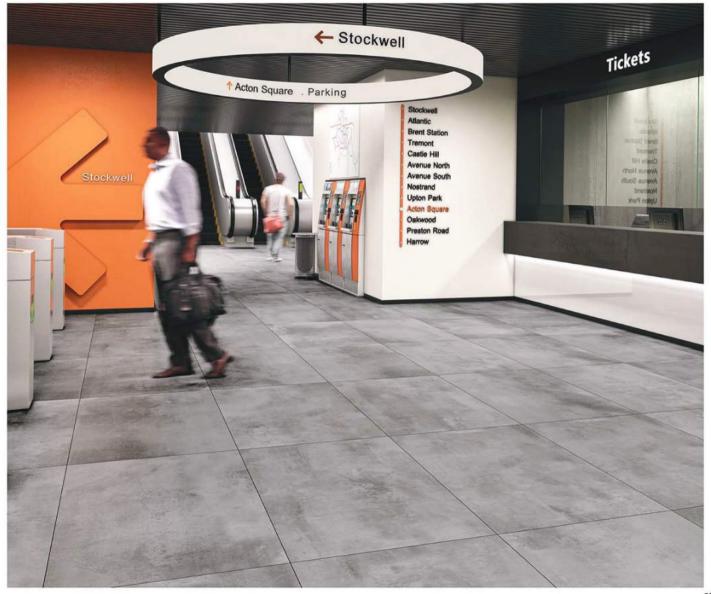


FLOOR -

METAL STONE (VORY CODE 2505 800×1200 / 32*x48*









FLOOR ▼ METAL STONE G#AY CODE 2510 800×1200 / 32*×48*

METAL STONE SEMILUX SURFACE CODE 2505 800x1200 / 32'x48'



FLOOR -

METAL STONE ANTHRACITE CODE 2515 800×1200 / 32"x48"

WALL >

CALACATTA VELVET POLISHED CODE 5035 800x1600 / 32'x64"

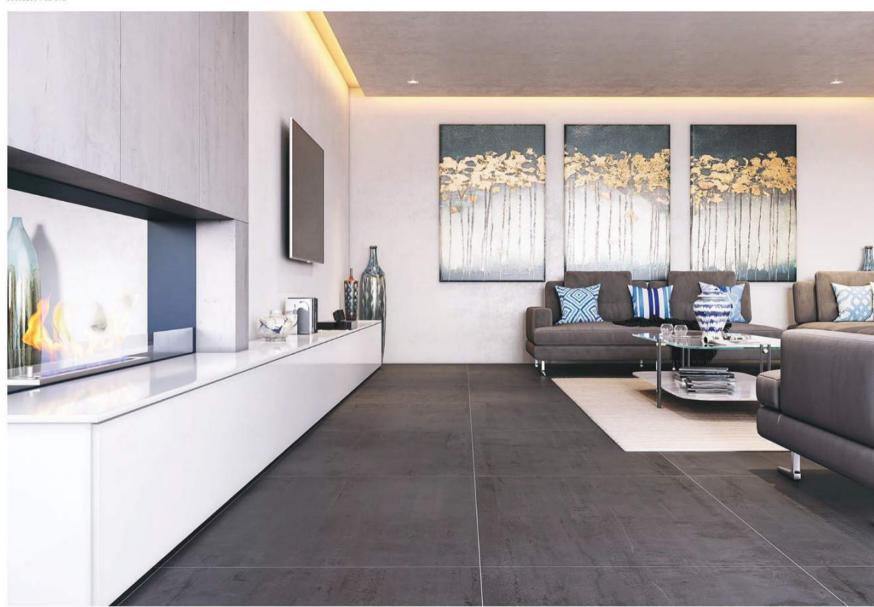
FLOOR -

METAL STONE IVORY CODE 2505 800x1200 / 32"x48"



Other sizes of tiles available in the collection: 400×400 (15°×15°)

METALICO MAIT SURFACE 800x1200 / 32°x48°



FLOOR -

METALICO IRON MATT CODE 2495 800x1200 / 32"x48"

FIREPLACE WALL >

METALICO SILVER MATT CODE 2485 800x1200 / 32'x48'







METALICO IRON MATT CODE 2495 800x1200 / 32"x48"

WALL

METALICO SILVER MATT CODE 2485 800×1200 / 32°x48°







FLOOR -

METALICO CORTEN MATT CODE 2490 800×1200 / 32"×48"

SHOWER CLADDING >

METALICO CORTEN MATT CODE 2490 800×1200 / 32°×48°

WALL

INFINITI POLISHED CODE 2425 800×1200 / 32*x48*









WALL H

METALUX CUTTING PIECES

COUNTER +

METALUX CUTTING PIECES

FLOOR -

METALUX SMOKY SEMILUX SURFACE CODE 5290 1000×1000 / 40°×40°





FLOOR -

METALUX MINT SEMILUX CODE \$275-1000x1000 / 40°x40°

WALL H

METALUX SMOKY SEMILUX CODE 5290 800x1600 / 32'x64'

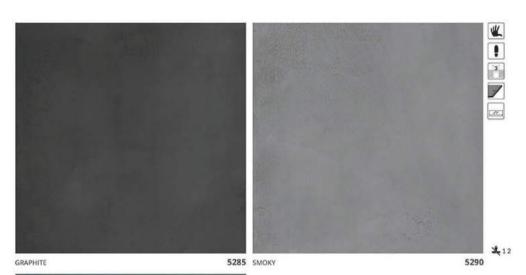
WALL H

METALUX MINT SEMILUX CODE 5275 800×1600 / 32"x64"

COUNTER WALL

METALUX GRAPHITE SEMILUX CODE 5285







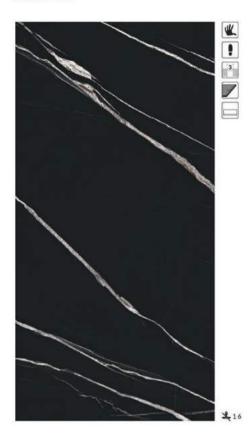




METALUX GRAPHITE SEMILUX SURFACE CODE \$285 1000x1000 / 40°x40°



MIDNIGHT MAIT SURFACE CODE 5085 800x1600 / 32'x64'



WALL H

MIDNIGHT MATT CODE 5085 800x1600 / 32"x64"

WALL >

CHESTER MATT CODE 2450 800x1200 / 32*x48*

FLOOR -

VENICE POLISHED CODE 5025 800x1600 / 32'x64"

Other sizes of tiles available in the collection: 1500±1500 (59°+59°) | 1200±1200 (48°+48°) | 1200±2400 (48°+98°) | 1200±2600 (48°±102°) 1500±3000 (59°+118°) | 800±1600 (32°+64°)











Other sizes of tiles available in the collection: 400×400 (15°×15°)

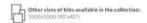
FLOOR -

MINERAL MATT CODE 2635 1000x1000 / 40"x40"









FLOOR MINERAL MATT CODE 2635 400×400 / 15"×15"



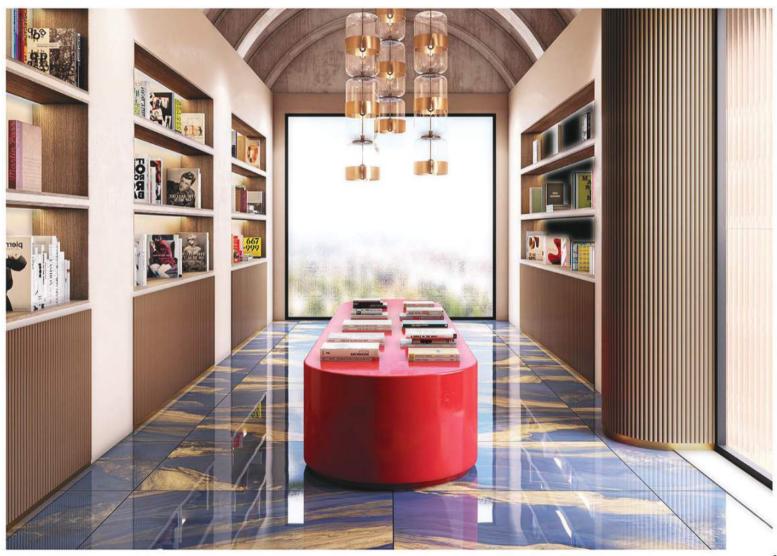




FLOOR -NEWSWEEK MATT CODE 1016 200x1200 / 8"x48"







FLOOR

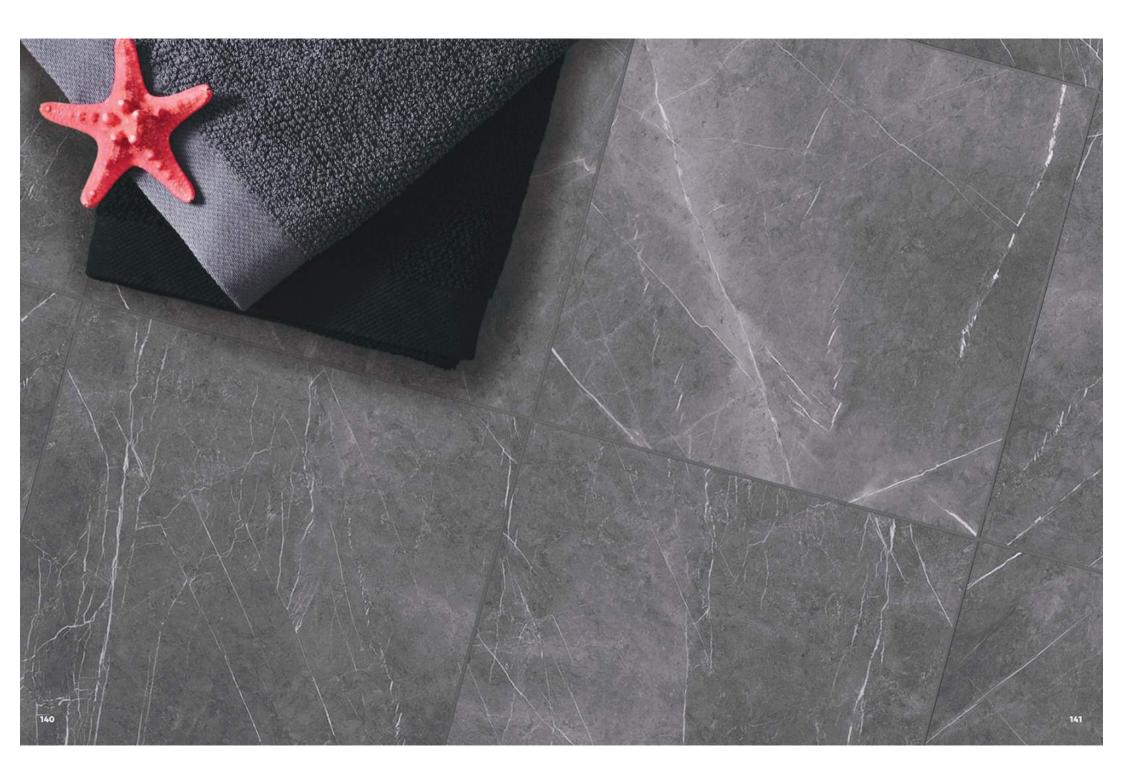
OCEAN POLISHED CODE 2060
800×1200 / 32°×48°





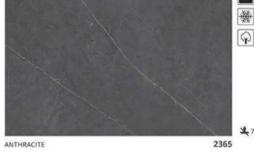


FLOOR ▼ OCEAN POLISHED CODE 2065 800x1200 / 32"x48"









FLOOR -

PIETRA ANTHRACITE MATT CODE 2365 400×400 / 15"×15"

WALL H

GOLDEN MARBLE POLISHED CODE 2280 800x1200 / 32"x48"









PIETRA GOLDEN CREAM MATT CODE 2315 400×400 / 15"×15"

WALL H

PURE BLACK MATT CODE 2160 800×1200 / 32*x48*











FLOOR ▼

PIETRA ANTHRACITE MATT CODE 2365
800x1200 / 32'x48'

800x1200 / 32*x48*







PIETRA DARK GRAY FOLISHED CODE 2310 800x1200 / 32'x48"

FLOOR -

CALACATTA WHITE MATT CODE 2010 1000x1000 / 40*x40*











FLOOR ▼

PRIME IVORY POLISHED CODE \$305
1000x1000 / 40*x40*



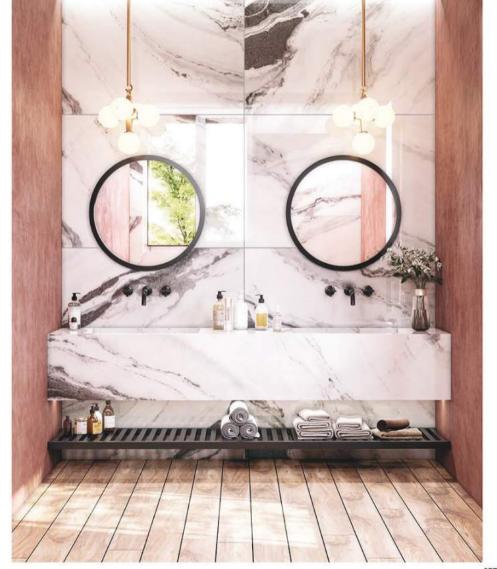




RENOVAR POLISHED CODE 2200 800x1200 / 32"x48"

FLOOR -

EVOKE BRIGHT MATT CODE 1017 200x1200 / 8"x48"



Other sizes of tiles available in the collection: 800×1600 (32°×63°)







FLOOR -SHERWOOD MATT COLLECTION 200x1200 / 8"x48"

















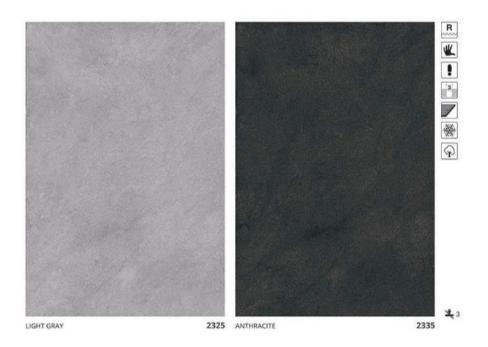




FLOOR T SLATE DOVE RUSTIC MATT CODE 2555 600x600 / 24*x24*









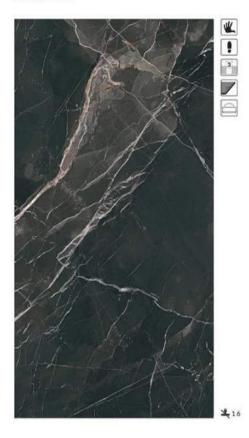
SLATE LIGHT GRAY MATT CODE 2325 800x1200 / 32*x48*

FLOOR -

SLATE ANTHRACITE CODE 2335 800x1200 / 32'x48'







WALL H

MARVEL POLISHED CODE 5345 800x1600 / 32°x64°

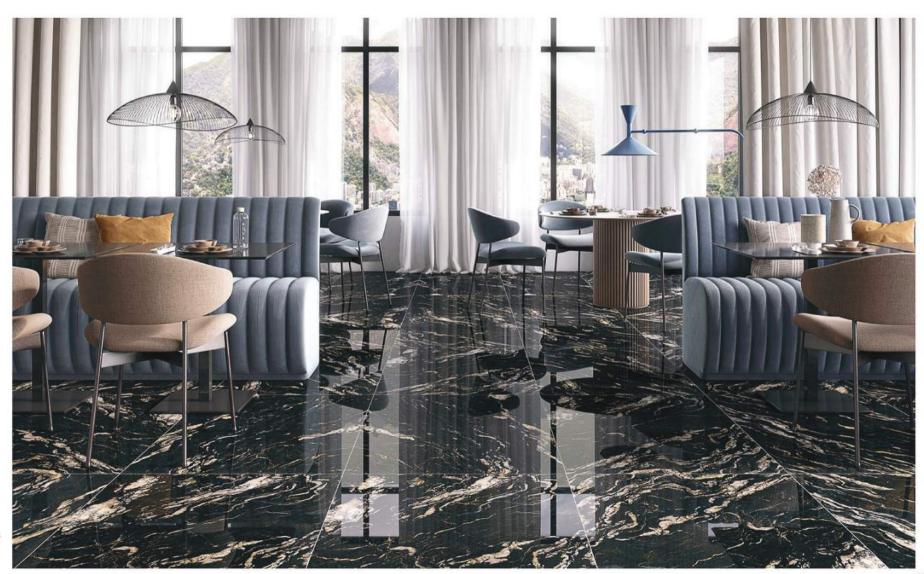
FLOOR & COUNTER WALL - 1

THUNDER POLISHED CODE 5080 800x1600 / 32*x64*

Other sizes of tiles available in the collection: 1500x1500 (59°x59°) | 1200x1200 (48°x48°) | 1700x2400 (48°x96°) | 170x260 (48°x102°) 1500x3000 (59°x1187 | 800x1600 (32°x64°)







FLOOR -

TITANIUM POLISHED CODE 2275 800x1200 / 32*x48*





WALL >

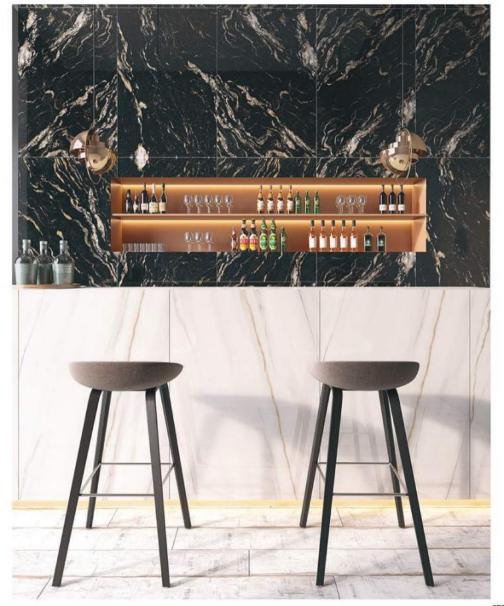
TITANIUM POLISHED CODE 2275 800x1200 / 32'x48'

COUNTER Wall >

INFINITY POLISHED CODE 2425 800×1200 / 32"×48"

FLOOR -

NEWSWEEK MATT CODE 1016 200x1200 / 8"x48"











VENICE POLISHED CODE 5025 800x1600 / 32'x64"

FLOOR <u>▼</u>

MIDNIGHT MATT CODE 5085 800x1600 / 32"x64"











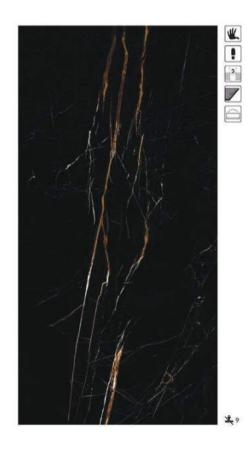


Other sizes of tiles available in the collection: 800x800 (32'x32') (400x400 (16'x16')

FLOOR -VOLAKAS MATT CODE 2245 400×400 / 15"x15"

WALL H





WALL H

VOLCANO POLISHED CODE 5380 800×1600 / 32*x64*

FLOOR -

MIX DECOR POLISHED 800x1600 / 32*x64*



Other sizes of tiles available in the collection: 1000x1000 (40°x40°) | 800x1400 (32°x43°) | 1200x2400 (24°x24°) 1200x2600 (48°x102°) | 1500x3000 (59°x118°)

TECHNICAL INFORMATION

PORCELAIN TILE QUALITY

Producing porcelain tiles is the most recent technology in manufacturing ceramic tiles products. The quality of this product is remarkably different from ordinary ceramic tiles. So, the demand for this kind of ceramic is higher. Porcelain tiles can be used inside, outside, and on the facades. Due to the high resistance of this kind of tile to the moisture and ultraviolet light and heat, the customers are confident enough to use them on any surface.

Due to the low water absorption, porcelain tiles have lower staining, so they can be easily cleaned. Another quality factor of porcelain tiles is that they are produced in a way that cannot be inflamed in case of fire and it can limit the expansion of the fire on the surface. The other advantage of using the porcelain tiles in the building is the long lifespan, in case of accurate consumption pattern, these tiles can be easily used for more than 2 decades. Due to the all reasons which were mentioned above, purchasing porcelain products is more economical and reasonable for the customers.

PORCELAIN TILES VS CERAMIC TILES

There is a significant difference between porcelain tiles vs ceramic tiles. Porcelain products are the most novel technology in manufacturing tile and ceramic products. Their water absorption rate is less than %0.5 so they can be considered the most compressed product to cover the walls and floors. The low percentage of water absorption of these groups of tiles is because of their high vitrified surface. The porosity of porcelain tiles is less than that of normal ceramic tiles and therefore the quality is higher. Regarding the process of production of these tiles and the high-quality raw material which is used in manufacturing them, the price is also higher than the ordinary ceramic tiles.

Porcelain tiles are used in the region which is more probable of climate fluctuations or the humid regions. Due to the low rate of water absorption, they are also used in coating the floor and walls of the bathrooms and swimming pools. Concerning the low price of the non-porcelain tiles, customers usually purchase them to use in the dry regions and inside of the building. The design of both, porcelain tiles and ceramic tiles are acceptable but the porcelains concerning their production process and the raw material have more pleasant patterns.

THE PRODUCTION PROCESS OF PORCELAIN TILES

The body of ceramics is made from a combination of raw materials such as clays with different physical and chemical characteristics so that their final composition can provide the characteristics required in the product such as dried strength, fired strength, water absorption and color of body. These raw materials include types of kaolinites, Feldspars, bentonite and etc.

After selecting the suitable raw materials, in the first step, they are crushed and then ground inside the ball mills with water so that the raw materials are completely combined with each other and are also sufficiently ground. In the next step, the resulting slip is dried in a spray dryer to obtain spherical granules (production of granules with a moisture content of 5-6%).

The granule obtained in the spray dryer is pressed and the green body is formed.

The term "green body" refers to unglazed and unfired ceramic tiles. Currently, the presses in the factory are capable of producing products up to 150 x 300 cm, and in the future development plan, this amount will increase up to 200 x 400 cm.

After pressing the green body and drying it inside the dryer, it is transferred to the glazing line and the steps related to glazing and decorating are performed on it (Decoration is added using a digital printer). This body does not have strength and needs to be fired at a high temperature to become a porcelain product, so the firing process will be done in the kiln at a temperature of 1180-1200 °C during at least 70 minutes.

After finishing the firing process, our products, which now have a water absorption of less than 0.5%, must reach the exact working dimensions. For this purpose, the produced porcelain will reach the exact dimensions in the chamfering machine (with a dimensional tolerance of less than 1 mm) in the packing section of the factory.

If the product is a polished product, before the ceramics enter the chamfering machine, the polishing operation is done with the polishing machine in order to polish the product until it reaches lux above 90.

The produced porcelains are graded based on qualitative and quantitative parameters in accordance with the ISO 2014:13006 standard and then sent to the warehouse unit for delivery to the customer.

CLEANING

Porcelain tiles are manufactured from extremely pure clays and minerals that are fired at very high temperatures. They are harder, stronger and more durable than natural stones and have superior chip resistance and an extremely low level of water absorption. A comprehensive cleaning routine will help to keep your tiles in tip-top condition and ensure their continued beauty for years to come.

Post-laying cleaning is critical after on-site works. Inadequate or delayed removal of the grouting used on the joints can leave marks that are difficult to remove and creates a cement film that can absorb all types of dirt, giving the impression that the tile surface has become dirty.

To remove cement-based grouts, wash the floor with specialist cleaning detergent which is aimed at removing excess grout residue, post-application deposits and building grime. Always follow the manufacturer's instructions. For stubborn stains or advice on specific detergents contact our After Sales department.

General cleaning of porcelain tiles is a relatively simple process. Regular cleaning (once or twice weekly) is the best way of preventing a build-up of dirt and unsightly stains. This can be accomplished with a simple sweep and vacuum to remove debris, followed by mopping sparingly with warm water for Products with resistance to staining class of 5 (According to Iso 13006:2014). Dry with a microfiber cloth and if your surface is polished, buff to restore the brilliant finish. And also, for special products and special effects with resistance to staining class of 4 (According to Iso 13006:2014), you should clean using weak detergents) ISO 2015:14-10545).

In addition, for cleaning anti-slippery products with resistance to staining class of 3 (According to Iso 13006:2014), you can use stronger Acidic and alkaline detergents (ISO 14:2015-10545). To order these special acid detergents feel free to contact our sales representatives.

Before using any new cleaning product or method, make sure to test it on a small, inconspicuous area of tiling first. Avoid using excessively acidic or alkalis products, and do not use abrasive sponges. We do not recommend the use of polishing machines or waxes.

Although porcelain tiles are stain-resistant, care must be taken to immediately clean any stain, especially on polished bench tops.

For bathroom sediments and hard water stains, you can use Acidic and alkaline detergents with a maximum concentration of 18% to clean our products observing safety considerations. However, gloves, goggles, and masks should be used with caution to provide sufficient ventilation and protection.

20 MM TILES

With their practical, non-slip surface and incredible strength, 20 mm porcelain slabs have become the ideal laying solution for heavy traffic commercial areas and external applications.

100% frost-resistant and suitable for sub-zero temperatures means that these tiles can be used for driveways and walkways, as well as for swimming pools surrounds and hard landscaping. They are also entirely resistant to stains, mold and moss, meaning their finish will remain as beautiful as the day it was laid.

20 mm porcelain tiles also provide tremendous versatility, as they can be laid on virtually any outdoor surface and be fixed with a variety of different methods to suit the application.

Adhesive free installation techniques allow for dismantling, maintenance and repositioning of porcelain slabs.

LAYING ON GRASS

Position the slabs on top of the grass area according to your desired installation layout.

Mark around the perimeter edge of each slab using a flat spade or lawn edging cutter.

Carefully lay the slab to one side. Across the entire area you have marked, remove the top surface of the lawn and soil down to a depth of 70 - 100 mm.

To ensure perfect stability, fill the excavated hole with fine gravel (3 - 6 mm grain sized) to a depth of 50 - 80 mm and compact down to ensure a level surface. Carefully lower the slab into position and gently tap the slab with a rubber mallet to level.

Ensure the surface of the slab is approximately 5 - 8 mm beneath the surface of the surrounding soil in order not to damage the lawnmower when cutting the grass. You may be left with a slight gap around the tile which you can fill with some of the previously excavated soil. Slabs installed in this way can be walked on immediately.

Take care to ensure that the porcelain slabs do not protrude above the level of the soil in order not to damage the lawnmower when cutting the grass.

DRY PORCELAIN TILES FAÇADE

Recently, in the twentieth century, the implementation of ceramic facades has grown in the advanced architecture cycle around the world. Examples include a building in Barcelona, built by Antonio Gaudi and a large number of glazed ceramic facades in many cities of the United States. These buildings still prove in our day how can one century of ceramic facades resist numerous thermal changes, atmospheric attacks, storms, and acid rain and smoke.

Dry porcelain tiles façade is one of the most up-to-date building facades in the world that implemented by dry installation method. The porcelain dry ceramic facade can be used for various commercial, office, residential, as well as interior parts of buildings, terminals and metro stations, etc.

In this way, the caved dry ceramic porcelain with a specially designed grooved section is placed on horizontal aluminum rails, and horizontal rails are attached to the iron or aluminum substructures. The thickness of the caved ceramics in this system is less, and thus the weight of the finished facade will be lighter.

WHY THE DRY FACADE AROSE?

For the first time in the 1970s, architects in the United States decided to install stone on massive skyscrapers by dry method. The reason of this system design was due to the resistance of the building's facade to severe wind force at high altitudes, and this modern and innovative method was endorsed by world standards and considered by many architects around the world. In Iran, in the seventies, this method was used for the first time and also in recent years, architects and builders of the country's construction industry have been aware of this system benefits and have used it in their buildings.

Previously, the façade's material was fixed with the mortar or adhesive to the main building structure. In this method, it was not possible to use insulation for the builder and also at high altitudes, the wind load entering the structure reduced the material strength and ultimately Causing the crash to endanger irreparable risks. In dry facade system, the facade material is applied by aluminum cushioning and without adhesive force on the main structure, which prolongs facades life and if properly installed and engineered, will assure you that in hard conditions it will not collapse at all.

This installation method makes building's facade double skin. An empty enclosure can be applied to an insulation structure to protect the building from atmospheric conditions, noise pollution and other disturbances faced by residents, as well as an air chamber between the wall of the structure and the façade that prevent the building from entrance of the outside air and vice versa. The shape of the air flow inside this compartment will also be determined according to the different climatic conditions, depending on the area's needs.

For example, for warm and wet conditions, this vacant space is designed in such a way that the air inside it is ventilated, but it is designed for cold, warm and dry conditions in such a way that the air is contained in the empty space, which makes insulation coefficient of the building increases the air relative to the outside.

One of the remarkable advantages of a dry facade is that the panels and materials used can be collected and reused. It also significantly reduces the volume of construction waste. This type of building facade helps to optimize energy consumption and, because of the freedom to use different pavements, the building is resistant to water, sound and air entering. The dry facade can be resistant against stresses from wind, storms, earthquakes, and fire.



HANDLING LARGE FORMAT SLABS

Large format porcelain slabs are extremely heavy and may have sharp edges. It is therefore necessary to wear protective gloves at all times. For safe handling of large format slabs, we highly recommend the use of a specialist tile handling frame with suction cups.

These frames help to maintain the integrity of the tile and ensure that operators' safety is not compromised.

Carefully wipe the surface of the tile to remove any dust or moisture, position the suction cups on the face of the tile and make sure that they adhere to the surface properly. For larger formats the full frame with four suction cups is suitable, use two double suction cups with smaller formats.

To remove the handling frame from the tile surface, first ensure the tile is stable, then support the weight of the handling frame and press all the suction release valves in turn.

TECHNICAL CHARACTERISTICS - PORCELAIN TILES (BLA - GLAZED)

	Test Description	Standard Test Method	Standard Requirements	PALERMO Tiles Specifications			
SQ	Surface Quality	EN ISO 10545-2	a minimum of 95% of the tiles are to be free from visible defects	a minimum of 95% of the files are to be free from visible defects			
\Leftrightarrow	Longth & Width	EN ISO 10545-2	±0.6%	±0.3%			
=	Thickness	EN ISO 10545-2	±5%	±3%			
- 90"	Straightness of sides	EN ISO 10545-2	±0.5%	e0.3%			
	Rectangularity	EN ISO 10545-2	±0.5%	±0.2%			
_	Surface Flatness : Center Curvature	EN ISO 10545-2	±0.5%	20-3%			
	Surface Flatness : Edge Curvature	EN ISO 10545-2	±0.5%	±0.3%			
	Surface Flatness: Warpage	EN ISO 10545-2	±0.5%	±0.3%			
<u></u>	Water Absorption	EN ISO 10545-3	20.5%	WA ≤ 0.4%			
KG +	Breaking Strength	EN ISO 10545-4	s1300N	s2400 N			
<u>↓</u>	Modulus of Rupture	EN ISO 10545-4	s35 N/mm2	s38 N/mm2			
4)	Resistance to surface abrasion	EN ISO 10545-7	Manufacturer to state classification	GLOSSY: 1-2 MATT:3-4			
\times	Linear Thermal Expansion	EN ISO 10545-8	Test method available	Test method available			
J±	Resistance to Thermal Shock	EN ISO 10545-9	Test method available	Test method available			
效	Crasing Resistance	EN ISO 10545-11	Required	Required			
*	Frost Resistance	EN ISO 10545-12	Required	Required			
	Resistance to Household Chemicals & Swimming Pool Salts	EN ISO 10545-13	Minimum GB	GA			
Low	Resistance to Low Concentrations Acids & Alkalis	EN ISO 10545-13	Manufacturer to state classification	GA .			
HICH	Resistance to High Concentrations Acids & Alkalis	EN ISO 10545-13	*	GA.			
*	Resistance to stains	EN ISO 10545-14	Minimum Class 3	Minimum Class 4			

ACKING INFO.			PCS / BOX	M2/	M²/BOX		/ BOX	BOX / PALLET	M ² / PALLET		KG / PALLET	
			9	9		9						
40x40 cm	timm THICKNESS	MATT	6 PCS	M²	0.96	KG.	35	BOX 48	M ²	46.08	KG.	1680
60x60 cm	20mm THICKNESS	MATT/POLISHED	2 PCS	SQ. FT. M ² SQ. FT.	10.33 0.72 7.75	KG.	77.16 34 75	BOX 40	SQ. FT. M ² SQ. FT.	496 28.8 310	KG.	3704 1360 2998
80x120 cm	12-mm THICKNESS	MATT/POLISHED/SEMILUX	2 PCS	M ²	1.92	KG.	52	BOX 36	M ²	69.12	KG.	1872
100x100 cm	10mm THICKNESS	MATT/POLISHED/SEMILUX	2 PCS	SQ. FT.	20.66	KG.	114.7 47	BOX 42	SQ. FT.	744 84	KG.	197
ener	CHIPPEN STATE	MATERIA STATE STATE OF		SQ. FT,	1.28	KG.	103.64 32		SQ. FT.	904	KG.	1600
80x160 cm	10 mm THIONESS	MATT/POLISHED/SEMILUX	1 PCS	SQ. FT. M²	13.77	LBS.	70.54 38	BOX 50	SQ. FT. M ²	689 47.04	LBS.	3527
35x120 cm	20 mm THICKNESS	MATT	2 PCS	SQ. FT.	9.05	LBS.	83.77	BOX 56	SQ. FT.	506.33	LBS.	469
17x120 cm	12 mm THICKNESS	MATT	4 PCS	M ² SQ. FT.	0.82 8.82	KG. LBS.	50.7	BOX 84	M ² SQ. FT.	68.88 741.4	KG. LBS.	193. 425
20x120 cm	12mm THICHNESS	MATT	4 PCS	M ² SQ. FT,	0.96	KG.	26.1 57.54	BOX 84	M ² SQ. FT.	80.64 868	KG. LBS.	2192 4832
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